

### PRODUCT DESCRIPTION

**Generic:** Aliphatic Acrylic Polyurethane

**General Description:** A high performance, two-component chemically-cured clear aliphatic urethane finish for use in areas where maximum gloss retention is required.

**Typical Uses:** For use on properly prepared and primed steel, concrete or steel floors, masonry, metal, concrete block, galvanized, aluminum, and poured concrete. Ideal for use on exterior or interior structural steel, piping, metal buildings, control cabinetry, conveyors, pumps, storage tanks, motors, machinery, and transportation vehicles.

### SPECIFICATION DATA

**Color:** Clear

**Finish:** Gloss – 90 units minimum @ 60°(379K0036), Flat < 30 units maximum @ 85°(379K0020)

**Reduction Solvent:** T-9 or T-17 Thinner – see Thinning

**Clean-up Solvent:** T-9 Thinner

**Weight/Gallon:** 8.5 lbs./gal. (1.01 kg/L)

**VOC (EPA 24):** 3.0 lbs./gal. (360 g/L)

**Solids By Volume:** 57%

**Theoretical Coverage at 1.0 Mil (25 microns) Dry:** 914 sq. ft. (22.4 m<sup>2</sup>/L)

**Recommended Film Thickness:** 2.0-3.0 mils (50-75 microns) dry – 4.0-6.0 mils (100-150 microns) wet

**Systems:** Please consult the appropriate system guide, the particular job specification or your ICI Paints' Representative for proper systems using this product. Systems must be selected considering the particular environment involved.

**Service Temperature Limits:** 250°F (121°C) dry

**Minimum Dry Time (ASTM D 1640):** At 3 mils (75 microns) DFT

Substrate Temperature	40°F (4°C)	60°F (16°C)	80°F (27°C)
Minimum Recoat	10 Hours	6 Hours	3 Hours
Dry Hard	>32 Hours	24 Hours	16 Hours
Maximum Recoat			
Self	2 Weeks	2 Weeks	2 Weeks

Ventilation, film thickness, humidity, thinning and other factors can influence the rate of dry.

**Warning:** The above table provides general guidelines only. Always consult your ICI Paints' Representative for appropriate recoat windows since the maximum aged recoat time of this product may be significantly shortened or lengthened by a variety of conditions, including, but not limited to humidity, surface temperature, and the use of additives or thinners. The use of accelerators or force curing may shorten the aged recoat of individual coatings. The above recoat windows may not apply if recoating with a product other than those listed above. If the maximum aged recoat window is exceeded, please consult your ICI Paints' Representative for appropriate recommendations to enhance adhesion. Failure to observe these precautions may result in intercoat delamination.

**Shelf Life:** Over 24 months at 77°F (25°C) – unopened

**Hardness (ASTM D 3363, 7 day cure @ 77°F (25°C):** 4H

**Mix Ratio By Volume:** 4 (base): 1 (converter) – see mixing instructions.

**Induction:** None required – see mixing instructions.

**Pot Life:** 4 hours @ 77°F (25°C) & 50% R.H.

### FEATURES

**Advantages:**

- Exceptional gloss retention
- Excellent abrasion and chemical resistance
- Higher solids and higher film build than typical urethane finishes
- VOC compliant urethane
- Easily applied by brush, roller or spray
- Excellent resistance to marring, chipping, and scratching
- Provides added protection to urethane color coats
- Contains Ultraviolet Light absorber
- Gloss Clear may be used over DEVTHANE 379UVA Enamel for improved weather resistance

**Graffiti Resistance:** Excellent resistance to most graffiti materials such as spray paint, magic markers and lipstick. Contact your ICI Paints' Representative for more information on the graffiti removing cleaner to service your needs.

**Limitations of Use:** Color may change as temperature approaches 250°F (121°C) limit, but the film will remain intact. Not recommended for exterior use over epoxies, alkyds or oil-base paints. Not recommended for interior use over alkyd or oil-base paints. **Flat Clear should not be used for graffiti resistance purposes.**

### PERFORMANCE DATA

**Abrasion Resistance:** (ASTM D 4060) – Very Good

**Humidity Resistance:** (ASTM D 4585) – Very Good

## GENERAL SURFACE PREPARATION

All surfaces must be sound, dry, clean, free of oil, grease, dirt, mildew, form release agents, curing compounds, loose and flaking paint and other foreign substances.

**Previously Painted Surfaces:** May be applied as a protective clear coat to two-component colored polyurethane coatings and epoxies for interior use. Not recommended over alkyd or oil-based paints.

**WARNING!** If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead)

## DIRECTIONS FOR USE

**Tinting:** Do not tint.

**Thinning:** Thinning is not normally required. However, depending on local VOC and air quality regulations, small amounts (5% or less) of T-9 Thinner may be added. Small amounts (5% or less) of T-17 Thinner may improve roller, brush or spray application on hot substrates. If local VOC and/or air quality regulations are not an issue, and depending on the individual set-up of the spray equipment, additional thinning may be allowed to obtain the desired individual finish. Contact your local ICI Paints' Representative for additional information.

**Mixing:** DEVTHANE® 379UVA Enamel is a two-component product supplied in 5 gallon or 1 gallon kits which contain the proper ratio of ingredients. The entire contents of each container must be mixed together. It is important that all mixing equipment is free of moisture and that moisture does not contaminate the coating. Mix the base portion to obtain a smooth, homogeneous condition. After mixing the base portion, add the converter slowly with continued agitation. Mix thoroughly. The pot life of the mixed material is 4 hours at 77° (25°C). Higher temperatures will reduce working life of the coating; lower temperatures will increase it.

**Application:** Apply by airless spray, air spray, roller or brush. For airless spray, any air, electric, or gas operated airless sprayer capable of 3,000 psi (207 bars) and able to support a .011" to .017" tip sizes can be used. Multiple guns and long fluid lines require pumps with adequate capacity. For air spray application, use a Graco #800 gun; a .070" or larger fluid tip. Adjust fluid and air pressure to get a good spray pattern.

**Note:** Be sure all spray equipment and fluid lines are clean, and free of water or solvents. For brush application, use good quality, dry, clean brushes. **For roller application use new, short nap mohair rollers.** Do not apply over wet surfaces or under very humid conditions where condensation or fog could settle on the coating during the cure process. Brushing and rolling may require multiple coats to achieve correct film thickness and/or hiding.

**Spreading Rate:** For maximum protection in corrosive areas, apply at 335 sq. ft. per gallon (8.2 m<sup>2</sup>/L) or 3.0 mils (75 microns) dry-4.8 mils (120 microns) wet. In mild to moderate exposures, apply at 500 sq. ft. per gallon (12.25 m<sup>2</sup>/L) or 2.0 mils (50 microns) dry-3.2 mils (80 microns) wet. Make allowance for any losses due to overspray or surface irregularities.

**Dry Time:** At 80°F (27°C) & 50% R.H., dries to recoat in 3 hours and dries hard in 16-24 hours.

**Clean-up:** Use T-9 Thinner.

**Cure Acceleration:** DEVTHANE Cure Accelerator 070A0000 may be used to accelerate cure of this urethane at or below 40°F (5°C). 070A0000 is prepackaged (5 fluid ounces in a one-half pint container) for field addition. The addition of one to two ounces per gallon of urethane (one to two containers per five gallons of urethane) will decrease the dry hard time approximately one-third to one-half respectively. The pot life will be reduced one-half to three-fourths.

**Ultraviolet Light Absorbers (UVA):** DEVTHANE Ultraviolet Light Absorber 080A0000 is already contained in DEVTHANE 379UVA Clear Aliphatic Urethane Finish. Additional Ultraviolet Light Absorber is not required nor desired.

## PRECAUTIONS

**DANGER! FLAMMABLE LIQUID AND VAPOR. HARMFUL OR FATAL IF SWALLOWED. ASPIRATION HAZARD - CAN ENTER LUNGS AND CAUSE DAMAGE. HARMFUL IF INHALED. MAY CAUSE CENTRAL NERVOUS SYSTEM EFFECTS, INCLUDING DIZZINESS, HEADACHE OR NAUSEA. CAUSES EYE, SKIN AND RESPIRATORY TRACT IRRITATION. MAY CAUSE ALLERGIC SKIN AND RESPIRATORY REACTION. OVEREXPOSURE MAY CAUSE BLOOD, LIVER, KIDNEY DAMAGE. USE ONLY WITH ADEQUATE VENTILATION. KEEP OUT OF THE REACH OF CHILDREN. NOTICE: Products in this series contain solvents.** Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. For emergency information call (800) 545-2643. **Note: These warnings encompass the product series. Prior to use, read and follow product-specific MSDS and label information.** Keep away from heat, sparks and flame. **Do not** smoke. Vapors may ignite. Extinguish all flames, burners, stoves, heaters and pilot lights and disconnect all electrical motors and appliances before use and until all vapors are gone. Prevent build-up of vapors by opening all windows and doors to achieve cross-ventilation. If sanding is done, wear a dust mask to avoid breathing of sanding dust. Do not breathe vapors or spray mist. Ensure fresh air entry during application and drying. If you experience eye watering, headaches, or dizziness, leave the area. If properly used, a respirator may offer additional protection. Obtain professional advice before using. Close container after each use. **FIRST AID:** In case of skin contact, wash thoroughly with soap and water. If any product remains, gently rub petroleum jelly, vegetable or mineral/baby oil onto skin, then wash again with soap and water. Repeated applications may be needed. Remove contaminated clothing. For eye contact, flush **immediately** with large amounts of water, for at least 15 minutes. **Obtain emergency medical treatment.** If swallowed, **obtain medical treatment immediately.** If inhalation causes physical discomfort, remove to fresh air. If discomfort persists or any breathing difficulty occurs, **get medical help. KEEP FROM FREEZING.**

DS174-1100

## SHIPPING

**Flash Point:** 80°F (27°C)  
**Packaging:** 1 gallon kit (3.785L)  
 0.80 gallon base  
 0.20 gallon converter

5 gallon kit (18.925L)  
 4.0 gallon base  
 1.0 gallon converter

**Shipping Weight:** 4 - 1 gallon kits - 40 lbs. (18.2 kg)  
 5 gallon kit - 49 lbs. (22 kg)

379K0036/379K0020 (09/03)  
 Ad Stock #68677G



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